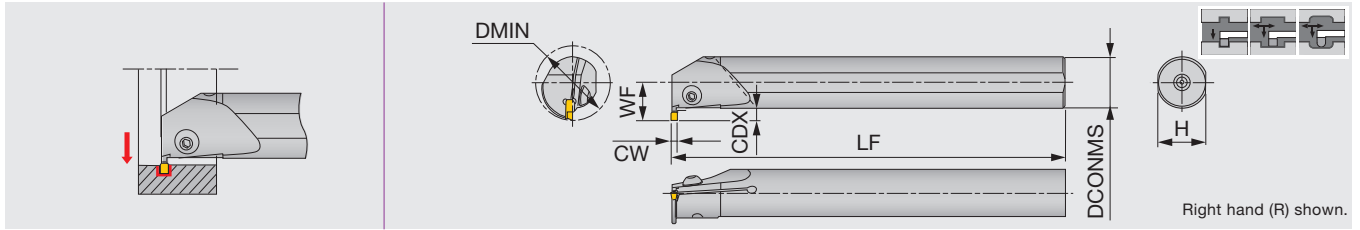


MY-T SERIES

CGTR/L

Internal grooving and turning toolholder



Designation	CW	DMIN	CDX	DCONMS	H	LF	WF	Insert	Torque*
S20Q-CGTR/L30	3	25	3.5	20	18	180	14.5	G*30, GE30-AL	3
S25R-CGTR/L30	3	32	5	25	23	200	18.5	G*30, GE30-AL	3
S25R-CGTR/L40	4	32	5	25	23	200	18.5	G*40, GE40-AL	3
S32S-CGTR/L40	4	40	6	32	30	250	23	G*40, GE40-AL	3
S25R-CGTR/L50	5	32	5	25	23	200	18.5	G*50	3
S32S-CGTR/L50	5	40	6	32	30	250	23	G*50	3

*Torque: Recommended clamping torque (N·m)

SPARE PARTS

Designation	Clamping screw	Wrench
S***-CGTR/L...	BHM5-14	P-3

External

Internal

Face

Parting

Others

Reference pages: Inserts → **F115 - F119**, Standard cutting conditions → **F119**